

# Asme B31 3

**Rachel Sandford**

*Fluid service of natural gas B31.3 | Eng-Tips Oct 1, 2007* · The B31.3 Fluid Service concept considers the fluid contained within the pipe and the particular set of operating circumstances as well as the safeguards that will be in place (see B31.3, Appendix "G"). **ASME B31.3 Para. 345.2.3 (c) Closure Welds | Eng-Tips Mar 19, 2002** · According to B31.3 Para. 345.2.3(c) for closure welds, this may be done as long as all components have been leak tested successfully, undergo in-process examination as per Para. 344.7, and pass either 100% RT or 100% UT examination. This becomes a problem when the final closure weld is a... **Section IX, B31.3, and impact tested WPS | Eng-Tips Dec 9, 2008** · I need to qualify a welding procedure in accordance with Section IX, with the supplementary essential variables for Charpy impact testing as required by ASME B31.3. The base material is 304 SS, with production material thickness ranging from 0.500" to 1.000" in thickness. This is for... **B31.3 Impact & Hardness testing | Eng-Tips Apr 26, 2010** · In B31.3, there is reference to hardness testing in accordance with 333.1.7., see below 331.1.7 Hardness Tests. Hardness tests of production welds and of hot bent and hot formed piping are intended to verify satisfactory heat treatment. The hardness limit applies to the weld and to the heat affected zone (HAZ) tested as close as practicable to ... **ASME B31.3 PWHT Requirement | Eng-Tips Mar 12, 2015** · Dear metengr, it means PWHT is mandatory for thickness less than 1", however above 1" can be exempted due to preheat. What is the effective date of B31.3-2014 ? is there any code (ASME B31P) expected to cover the heat treatment requirement of B31.1 and B31.3? **ASME B31.3 335.1(c)(1), Flanged joint alignment - Eng-Tips Sep 10, 2018** · Question (2): In accordance with ASME B31.3-1996 Edition, para. 335. 1.1 (c), do the requirements apply to all pipe sizes and pressure rating classes? Reply (2): Yes. This will still be applicable to your situation. If your nozzle or extrusion is 400 mm long you are allowed max 2 mm of misalignment vertically and/or horizontally. *Hydrotest min. holding time | Eng-Tips Feb 2, 2005* · ASME B31.3 section 345.2.2 (a) says 10 minutes - if you are able to use that code as a reference. **ASME B31.8 and B31.3 | Eng-Tips Jul 25, 2007** · I'm not on ASME's B31.x Code committee but I spent a lot of time in the B31.3 world but am spending more and more time, lately, looking at B31.8 designs (compressor packaging). I can't speak to the theoretical differences between the two but in practice I find B31.8 to be much easier (straight forward) to work with. **ASME B.31.3 Pressure Test Limits | Eng-Tips May 16, 2008** · Hi, ASME B31.3 calculation for Hydrostatic Pressure Test can be limited follows: (c) if the test pressure as defined above would produce a nominal pressure stress or longitudinal stress in excess of

the yield strength at test temperature or a pressure more than 1.5 times the component rating... **B31.1 or B31.3 for steam lines?** | **Eng-Tips** Jul 13, 2007 · The piping for a chemical plant has to comply with ANSI B31.3, but what specifically applies to the steam lines? ANSI B31.3 mentions that it also applies to steam and excludes "boiler external piping" (no mention to non-boiler external piping). But if ...

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