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flange there is a minimum and maximum length that any flange can be in general the flange needs to be at least 3 though we suggest 4 times longer than the thickness of the material for sheet metal that is 0.120 thick that means a minimum flange length of 0.480 long

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web nov 9 2012 more than one sheet metal bending formula press brake technicians can use various formulas to calculate bend functions for instance in this article we have used the following for outside setback $ossb = \frac{t}{\sin(\frac{A}{2})}$ tangent degree of bend angle 2 material thickness inside radius

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2 units kg hour 20 units kg hour 20units x 75 kg 1500 units
hour step 2 calculate the new rate of the infusion solve for x
heparin infusion rate 25 000 units 1500 units hour 500ml x
ml hour 25 000 units x ml hr 750 000 x ml hr 750 000 25 000
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units in 500ml of ns determine the flow rate in ml hr that the
nurse will need to program the pump to run 17 7 ml hr 59kg
x 15 units x 500ml 17 7 ml hr kg hr 25 000 units standing
orders for heparin call for a blood test called an aPTT to be
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