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AW Rasmussen

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max manganese 0 10 0 30 sulphur 0 02 max silicon 2 30 3 10
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based alloy in which the graphite is present in compact
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web the following six grades of spheroidal cast iron for this category are sg 700 2a sg 600 3a sg 500 7a sg 400 15a sg 400 i8a and sg 350 22a 3 2 1 these grades normally apply to castings of thickness between 30 mm and 200 mm and with a unit mass greater than 2 000 kg

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476 0 272 copper 0 456 0 553 0 472 0 557 sulphur 0 0866 0
0116 0 0133 0 00846 phosphorus 0 0472 0 0251 0 0230 0
0232 nickel 0 0986 0 0229 0 0162 0 0199 changes are made
only in the major elements of