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web sg iron 500 7 chemical composition carbon 3 28 3 55 3 44 3 47 silicon 1 87 2 09 2 16 2 14 manganese 0 867 0 477 0 476 0 272 copper 0 456 0 553 0 472 0 557 sulphur 0 0866 0 0116 0 0133 0 00846 phosphorus 0 0472 0 0251 0 0230 0 0232 nickel 0 0986 0 0229 0 0162 0 0199 changes are made

only in the major elements of